



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-TEST
Job Sheet 203301



Part No: C3-TEST

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 3000 lbs Lift Capacity



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/19

Job Tracking No:

Due Date: 11/15/19

Created By: Jennifer Renwick

Type: Return

Description: RA826 - Case 13281

Note: DWG OM&OPM-C3 Rev L IPP Rev. A 19.04.11 New issue DP Verify DD/IPP Rev. B 19.07.23 O&OPM-C3 Rev L. DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	External Load - 1	1 pcs	11/15/19		0.00	1.00	External Load - 1		AP 2019-11-15 Mick 2019-11-15 5232399
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	11/15/19		0.00	0.00	QC 5 - 10		DAS 58 NOV 15 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/15/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 58 NOV 15 2019 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S232399



Part: C3
Job No: 203301
Serial No/Batch: 2428-10
Revision: L
Inspector:
Exp Date:
Instructions:
Date: 11/15/19

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	11/15/19	0.00 0.00	QC 21 - FG - 21	NOV 25 2019
				QC 21 - FG - 70	21 NOV 25 2019
				QC 21 - FG - 53	3-53 NOV 25 2019
Part Op 110 - 1-Load test hook as per load test inspection sheet and O&OPM-C3 REV.M.pdf 2-Test electrical as per O&OPM-C3					
Descriptions: REV.M					
120 - (QC5- Inspect part completeness to step on W/O)					
130 - (Identify as per dwg & Stock Location: _____)					
140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
C3-AR	C-Series Remote Hook 3,000 lbs Lift Capacity	1 Ea (1 ea)	110-External Load - 1	5231938	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-External Load - 1	C3	1	0	0	
Part Specifications					
Specifications could not be found.					

Plex 11/14/19 3:50 PM Dart.Renwick.Jennifer

Inspection Sheet Complete
RA826 HAWKESBURY

DART Order #: N/A												
Part Number	Original Batch / Serial # / Cnt #	Original Revision #	Quantity	Part Complete	Rev/CIRG Current	New Paperwork	New Labels	Disposition	Original Container #	Receiving Sign-off	New Job #	Work order instructions
CS-142	2428-10		1	☒ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/REPAIRABLE			203301	Will require further evaluation to determine if product faulty. Test operational functions. Test report required for documentation. Do not disassemble. Rev. TBD
SWA3-2-142	787-C		1	☒ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/REPAIRABLE			203302	Will require further evaluation to determine if product faulty. Test operational functions. Test report required for documentation. Do not disassemble. Rev. TBD
P3000-100-142	03-2050-03		1	☒ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/REPAIRABLE			203303	Will require further evaluation to determine if product faulty. Test conductivity and verify wire integrity. Test results required. Do not disassemble. Rev. TBD
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: YM

Date: 14-Nov-19

Special Return/Rework Instructions:



Remote Cargo Hook Test Form
C3

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOLENOID!

Old SOLENOID (H2817-024)

Work Order 203301 Customer RA 826 / CASE 13281
Serial Number 2428-10 Date 2019 / 11 / 15

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	7,500	Static Hold	Hold for two Minutes and reduce load to zero	N/A	PASS
10	1,500	Electircal, 25 volts	No "hang ups" permitted	N/A	PASS
2	3,000	Electircal, 22 volts	Current shall not exceed 4.5A	4.0 A	PASS
2	2,500	Electircal, 22 volts	Current shall not exceed 4.5A	4.0 A	PASS
2	2,000	Electircal, 22 volts	Current shall not exceed 4.5A	4.0 A	PASS
2	1,500	Electircal, 22 volts	Current shall not exceed 4.5A	4.0 A	PASS
2	500	Electircal, 22 volts	Current shall not exceed 4.5A	4.0 A	PASS
1	3,000	Electircal, 20 volts	Current shall not exceed 4.1A	3.6 A	PASS
1	3,000	Electircal, 28 volts	Current shall not exceed 5.7A	5.1 A	PASS
1	3,000	Manual		N/A	PASS
1	3,000	Impact Test	Impact shackle 10 times, shall not release	N/A	PASS
1	N/A	Solenoid Ohms	Shall not exceed 4.9-5.6 Ohms	5.2 Ohm	PASS
1	N/A	Electircal Continuity	Across both wires	N/A	PASS

Test Conducted By: ALAN PATRY
Nickel Lalonde
Technician

Signature: DAS 58 9.89 NOV 15 2019
QC 5 Small FAB / QA

Submit